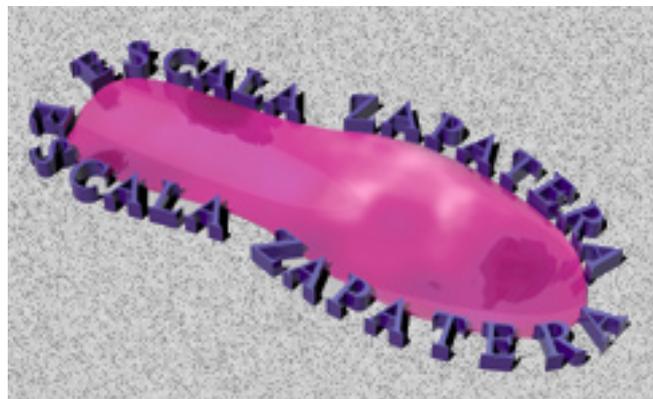
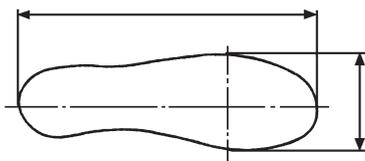


# Shoemaker Scale Calculating Program for FC5th



**You can chose between two working systems: the Traditional System and the New System.**



**“New System”.  
Work with  $\emptyset$  of the tool =  $\emptyset$  of the feeler.**

This new **SHOEMAKER SCALE** calculating program intends to substitute the old programmable calculators, making work easier and calculating simpler and more convenient.

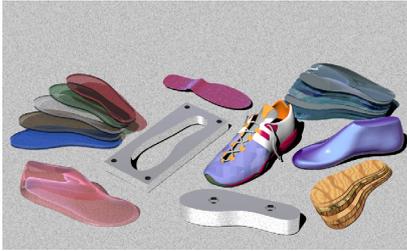
This new system allows calculating following the **Traditional System** (used until now) and, what is more important, it presents a new way of working using the **New System**.

Regarding the **Traditional System** which you will find in this program, it has been modified and adjusted more precisely, presenting countless advantages:

- Improvements in its visual presentation.
- Improvements in data entering.
- Quicker calculating.
- Improvements in data organization.
- Improvements in its printed presentation.
- Greater precision in the adjustment of rulers.
- Works quicker.

a.) The first advantage the user will find is the complete vision of all data at once. You will also appreciate a clearer and tidier presentation of data, grouping different data in two sections:

**No more introducing data “blindly”. You will always be able to see all the data and modify it as you wish.**



**Better visual and impression presentation. Greater precision in the adjustment of rulers. Quicker calculating.**

- \* **Model definition.**
- \* **Machining parameters.**

b.) When introducing original data for calculating, you will see all the data at all times. This allows you to verify and modify all the data as you wish.

You can request the list of numbers as you wish. You will no longer have to generate long lists to throw away part of them; indicating “**From which number**”, “**To which number**” you want the calculations independent of the number of the original.

c.) With a simple “click” on the mouse you will see the calculated data at once, independent of the length of the list of calculations you requested.

d.) Data will always appear correlatively ordered from the smallest to the largest number, clearly indicating the data of the original.

e.) The data will automatically be printed using the printer you select as *predetermined*. Data will always be printed on DIN A4 paper. To do this the program will automatically increase or reduce the size of the text to adjust it to fit a **single** page.

f.) Each and every one of the calculations has been revised and readjusted to achieve a greater precision in your work.

You will now be able to feel a male and reproduce a female with total precision.

You will be able to request as many numbers up or down as you wish without losing precision.

g.) Definitely, you will gain great speed in your calculations and greater precision in your work.

**And now comes the best:**

Are you bored and tired of working with hundreds of feelers?

Do you round or lose precision because you don't have the right feeler?

This new system allows you to forget about feelers. Simply using the **New System**.

This **New System** does calculations with:

**Ø of the tool = the Ø of the feeler.**

Yes, just as you read it, it prepares the calculations adequately to work with tools and feelers of the same diameter.

Escala zapatera para FC/5 - Herluce

**Definición del modelo**

Modelo base:

Largo:

Ancho:

**Parámetros de mecanizado**

Desde el número:

Hasta el número:

¿Medios pasos?

Paso largo:

Paso ancho:

Dímetro herramienta:

¿Ajustar palpador?

	Largura	Anchura	Interior	Exterior	Interior	Exterior	
Num	Molde	Molde	Ancho	Ancho	Largo	Largo	Alto
36	239,76	87	-21,81	-17,32	-36,37	-33,73	-15,48
37	246,42	88,5	-16,03	-12,78	-27,27	-25,3	-11,61
38	253,08	90	-10,51	-8,4	-18,18	-16,87	-7,74
39	259,74	91,5	-5,15	-4,12	-9,09	-8,43	-3,87
40	266,4	93					
41	273,06	94,5	4,98	4,01	9,09	8,43	3,87
42	279,72	96	9,78	7,93	18,18	16,87	7,74
43	286,38	97,5	14,39	11,71	27,27	25,3	11,61
44	293,04	99	18,87	15,42	36,37	33,73	15,48